<table>
<thead>
<tr>
<th>Material</th>
<th>Colour</th>
<th>Desc</th>
<th>Grade</th>
<th>Operation</th>
<th>Finish</th>
</tr>
</thead>
<tbody>
<tr>
<td>F0</td>
<td>White</td>
<td>White</td>
<td>0</td>
<td>Deflash</td>
<td>Clean Polish A non abrasive material offering a clean finish</td>
</tr>
<tr>
<td>F1000</td>
<td>Gold</td>
<td>Gold</td>
<td>1000</td>
<td>Clean</td>
<td>Polish This material offers a bright finish on metals</td>
</tr>
<tr>
<td>F600</td>
<td>Grey</td>
<td>UFS</td>
<td>600</td>
<td>Deburr</td>
<td>Finish A silicon carbide material offering a machine brush finish</td>
</tr>
<tr>
<td>M400</td>
<td>Green</td>
<td>Green</td>
<td>400</td>
<td>Deburr</td>
<td>Finish A medium deburring and finishing material offering a machine brush finish</td>
</tr>
<tr>
<td>M320</td>
<td>Red</td>
<td>MA</td>
<td>320</td>
<td>Deburr</td>
<td>Finish A medium material offering removal of slight machine lines, whilst leaving a satin finish</td>
</tr>
<tr>
<td>C180</td>
<td>Red</td>
<td>CA</td>
<td>180</td>
<td>Deburr</td>
<td>Finish A course material offering removal of slight machine lines, whilst leaving a satin finish</td>
</tr>
<tr>
<td>C120</td>
<td>Red</td>
<td>HDMA</td>
<td>120</td>
<td>Deburr</td>
<td>Finish A course material offering removal of heavier machine lines, whilst leaving a brush finish</td>
</tr>
<tr>
<td>C110</td>
<td>Black</td>
<td>BLACK</td>
<td>110</td>
<td>Deburr</td>
<td>Finish A silicon carbide material with great cutting properties to remove deep machine lines and offer a bright finish</td>
</tr>
<tr>
<td>C100</td>
<td>Brown</td>
<td>BROWN</td>
<td>100</td>
<td>Deburr</td>
<td>Finish A superior course material offering graining ability as well as deburring, offering a bright brush finish on all metals</td>
</tr>
<tr>
<td>C80</td>
<td>Red</td>
<td>RED</td>
<td>80</td>
<td>Deburr</td>
<td>An extremely course grade for deburring / cleaning</td>
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</tbody>
</table>

**SPEEDS & FEEDS**

<table>
<thead>
<tr>
<th>Diameter</th>
<th>RPM (K)</th>
<th>MS (Mtr/sec)</th>
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<tbody>
<tr>
<td>22</td>
<td>+</td>
<td>28</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>10</td>
</tr>
<tr>
<td>25</td>
<td>+</td>
<td>24</td>
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<tr>
<td></td>
<td>-</td>
<td>10</td>
</tr>
<tr>
<td>30</td>
<td>+</td>
<td>22</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>10</td>
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<tr>
<td>40</td>
<td>+</td>
<td>22</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>8</td>
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</tbody>
</table>
RODA is a superior range of polishing and deburring products for precision finishing, manufactured in the UK. RODA products consistently over-deliver on performance and efficiency.

RODA NyWheel:
The only Surface Finishing and Deburring tool you need to complete your part!

Developed alongside trusted engineers to specifically formulate high grade nylon products with finishing properties. Abrasive nylon offers abrasive cleaning and satin finishing on a full range of materials. They quickly and efficiently remove and blend machine lines, work well on threads and down holes. The material gives a consistent finish for a smart, clean result.

<table>
<thead>
<tr>
<th>RODA NyWheels</th>
<th>Material</th>
<th>22mm</th>
<th>25mm</th>
<th>30mm</th>
<th>40mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>2.35mm Shank x 2 lap (3 lap also available)</td>
<td>ALL OTHER GRADES</td>
<td>£5.19</td>
<td>£5.19</td>
<td>~</td>
<td>~</td>
</tr>
<tr>
<td></td>
<td>FG1000 - GOLD</td>
<td>£21.67</td>
<td>£12.67</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>ORDER REF - VSM-(DIA)(LAPS)</th>
<th>Material</th>
<th>22mm</th>
<th>25mm</th>
<th>30mm</th>
<th>40mm</th>
</tr>
</thead>
<tbody>
<tr>
<td>3mm Shank x 3 Lap (2 and 1 lap also available)</td>
<td>FW0 - WHITE</td>
<td>£12.99</td>
<td>£13.99</td>
<td>£14.99</td>
<td>£15.99</td>
</tr>
</tbody>
</table>

ORDER REF - (DIA)(LAPS)L-3