

### Step 1 - Attaching the Wheel to the Taper

Either by hand or carefully using a hand drill screw on the wheel/mop/felt onto the taper. Make sure it is securely fixed and the drill is spinning clockwise.



### Step 2 – Adding compound to the wheel

Place spinning wheel over the compound, the high speed will melt the compound onto the wheel. Hold in place until the wheel is sufficiently coated in compound. Use the appropriate compound for the material and the required finished. Also using mops, wheel or point.



### Step 3 – Polishing

Use the coated wheel to polish or cut. Keep reapplying compound to the wheel or mop. Keep fully loaded. Keep wheel spinning and apply large pressure to create heat and allow the compound to work.



### Step 4 – Cleaning off grease with Vienna lime

Dab a clean, lint-free dry cloth into the Vienna lime. Do not add water. Rub this over the polished surface to remove grease and excess compound to reveal shine.

